



**Product description**  
The pico+ sensor offers a non-contact measurement of the distance to an object which must be positioned within the sensor's detection zone. The switching output is set conditional upon the adjusted detect distance. The ultrasonic transducer surface of the pico+ sensors is laminated with a PTFE film. The transducer itself is sealed against the housing by a joint ring. This composition permits measurement in up to 0.5 bar over pressure.

Via the Teach-in procedure, the detect distance and operating mode can be adjusted. Two LEDs indicate the state of the switching output.

**IO-Link**  
The pico+ sensors are IO-Link-capable in accordance with IO-Link specification V1.1 and support Smart Sensor

Operating Manual

Ultrasonic proximity switch with one switching output and IO-Link

- pico+15/TF/F/A
- pico+25/TF/F/A
- pico+35/TF/F/A
- pico+100/TF/F/A

Profile like Digital Measuring Sensor.

Safety instructions

- Read the operating manual prior to start-up.
- Connection, installation and adjustments may only be carried out by qualified staff.
- No safety component in accordance with the EU Machine Directive.

**Use for intended purpose only**  
pico+ ultrasonic sensors are used for non-contact detection of objects.

Installation

- ➔ Mount the sensor at the place of fitting.
- For the pico+100/TF/F/A we recommend not to use for mounting the first 5 mm of the M22 thread on the side of the transducer.

➔ Connect a connection cable to the M12 device plug, see Fig. 1.

		<b>colour</b>
1	+U <sub>B</sub>	brown
3	-U <sub>B</sub>	blue
4	F	black
2	-	white
5	Com	grey

Fig. 1: Pin assignment with view onto sensor plug and colour coding of the microsonic connection cables

Start-up

- ➔ Connect the power supply.
- ➔ Carry out sensor adjustment in accordance with Diagram 1.

Factory setting

- Switching point operation
- Switching output on NOC
- Detect distance at operating range
- Multi-function input »Com« set to

»Teach-in« and »synchronisation«

- Filter at F01
- Filter strength at P00

Operating modes

Three operating modes are available for the switching output:

- **Operation with one switching point**  
The switching output is set when the object falls below the set switching point.
- **Window mode**  
The switching output is set when the object is outside the set window.
- **Two-way reflective barrier**  
The switching output is set when the object is between sensor and fixed reflector.

Synchronisation

If the assembly distance of multiple sensors falls below the values shown in Fig. 2, the internal synchronisation should be used. For this purpose set the switching outputs of all sensors in accordance with Diagram 1. Then switch-on the multi-function output »Com« to »Teach-in« and »synchronisation« (see »Further settings«, Diagram 1). Finally interconnect each pin 5 of the sensors to be synchronised.

pico+15...	≥0.25 m	≥1.30 m
pico+25...	≥0.35 m	≥2.50 m
pico+35...	≥0.40 m	≥2.50 m
pico+100...	≥0.70 m	≥4.00 m

Fig. 2: Assembly distances.

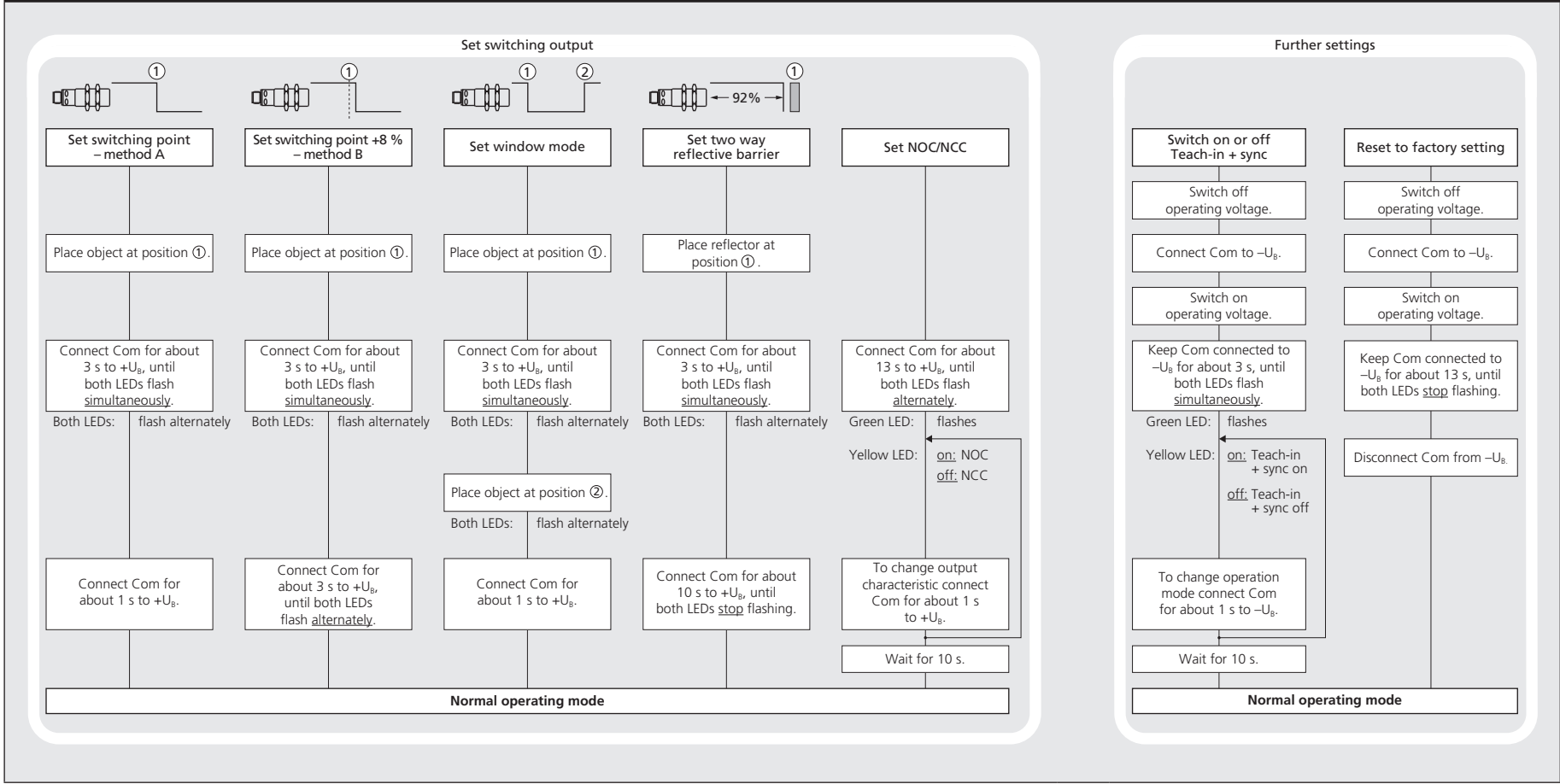
Maintenance

microsonic sensors are maintenance-free. In case of excess caked-on dirt we recommend cleaning the white sensor surface.

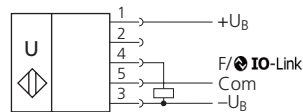
Notes

- The sensors of the pico+ family have a blind zone, within which a distance measurement is not possible.
- The pico+ sensors are equipped with an internal temperature compensation. Due to the sensors self heating, the temperature compensation reaches its optimum working-point after approx. 120 seconds of operation.
- In the normal operating mode, an illuminated yellow LED signals that the switching output is switched through.
- In the »Two-way reflective barrier« operating mode, the object has to be within the range of 0-92 % of the set distance.
- In the »Set switching point – method A« Teach-in procedure the actual distance to the object is taught to the sensor as the detect point. If the object moves towards the sensor (e.g. with level control) then the taught distance is the level at which the sensor has to switch the output.
- If the object to be scanned moves into the detection area from the

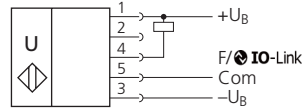
Diagram 1: Set sensor parameters via Teach-in procedure



## Technical data



Push-Pull output in pnp circuit



Push-Pull output in npn circuit

### blind zone

### operating range

### maximum range

### angle of beam spread

### transducer frequency

### resolution

### reproducibility

### detection zones

for different objects:  
The dark grey areas represent the zone where it is easy to recognise the normal reflector (round bar). This indicates the typical operating range of the sensors. The light grey areas represent the zone where a very large reflector – for instance a plate – can still be recognized. The requirement here is for an optimum alignment to the sensor. It is not possible to evaluate ultrasonic reflections outside this area.

20 mm

150 mm

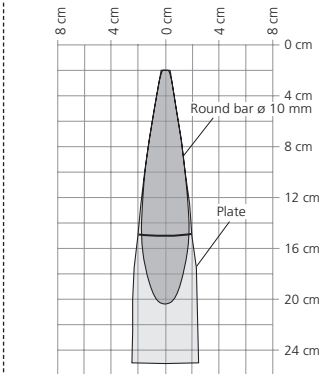
250 mm

see detection zone

380 kHz

0.1 mm

±0.15 %



±1 % (temperature drift internally compensated)

10 to 30 V DC, reverse polarity protection

±10 %

<50 mA

up to 0.5 bar over pressure

plastic parts: PVDF, PBT;

ultrasonic transducer: PTFE, FFKM

weight

30 g

class of protection per EN 60529

IP 67

EN 60947-5-2

5-pin M12 circular plug

1 Nm

Teach-in via pin 5 (Com)

Teach-in, LinkControl, IO-Link

LED green, LED yellow

internal synchronisation up to 10 sensors

operating temperature

–25 to +70 °C

storage temperature

–40 to +85 °C

switching hysteresis<sup>1)</sup>

2 mm

switching frequency<sup>2)</sup>

25 Hz

response time<sup>2)</sup>

32 ms

time delay before availability

<300 ms

switching output

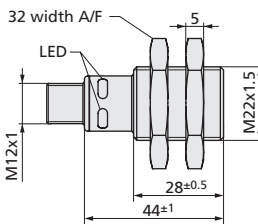
Push-Pull, UB –3 V, –UB +3 V, I<sub>max</sub> = 100 mA

switchable NOC/NCC, short-circuit-proof

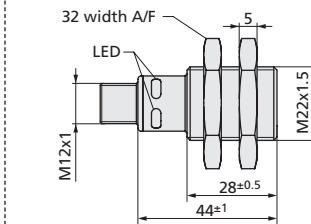
order no.

pico+15/TF/F/A

pico+15... D······



pico+25... D······



30 mm

250 mm

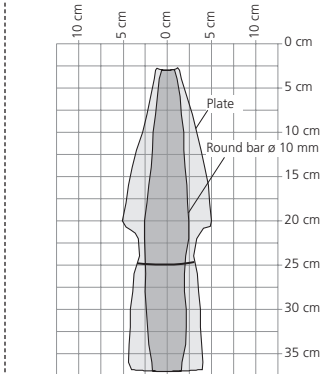
350 mm

see detection zone

320 kHz

0.1 mm

±0.15 %



±1 % (temperature drift internally compensated)

10 to 30 V DC, reverse polarity protection

±10 %

<50 mA

up to 0.5 bar over pressure

plastic parts: PVDF, PBT;

ultrasonic transducer: PTFE, FFKM

weight

30 g

IP 67

EN 60947-5-2

5-pin M12 circular plug

1 Nm

Teach-in via pin 5 (Com)

Teach-in, LinkControl, IO-Link

LED green, LED yellow

internal synchronisation up to 10 sensors

operating temperature

–25 to +70 °C

storage temperature

–40 to +85 °C

switching hysteresis<sup>1)</sup>

3 mm

switching frequency<sup>2)</sup>

25 Hz

response time<sup>2)</sup>

32 ms

time delay before availability

<300 ms

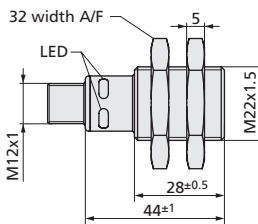
Push-Pull, UB –3 V, –UB +3 V, I<sub>max</sub> = 100 mA

switchable NOC/NCC, short-circuit-proof

order no.

pico+25/TF/F/A

pico+35... D······



70 mm

350 mm

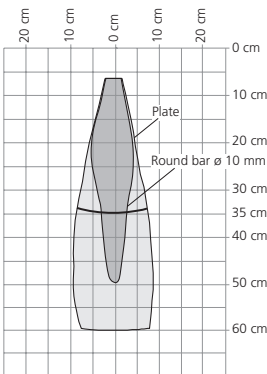
600 mm

see detection zone

400 kHz

0.1 mm

±0.15 %



±1 % (temperature drift internally compensated)

10 to 30 V DC, reverse polarity protection

±10 %

<50 mA

up to 0.5 bar over pressure

plastic parts: PVDF, PBT;

ultrasonic transducer: PTFE, FFKM

weight

30 g

IP 67

EN 60947-5-2

5-pin M12 circular plug

1 Nm

Teach-in via pin 5 (Com)

Teach-in, LinkControl, IO-Link

LED green, LED yellow

internal synchronisation up to 10 sensors

operating temperature

–25 to +70 °C

storage temperature

–40 to +85 °C

switching hysteresis<sup>1)</sup>

5 mm

switching frequency<sup>2)</sup>

12 Hz

response time<sup>2)</sup>

64 ms

time delay before availability

<300 ms

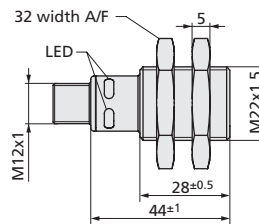
Push-Pull, UB –3 V, –UB +3 V, I<sub>max</sub> = 100 mA

switchable NOC/NCC, short-circuit-proof

order no.

pico+35/TF/F/A

pico+100... D······



120 mm

1,000 mm

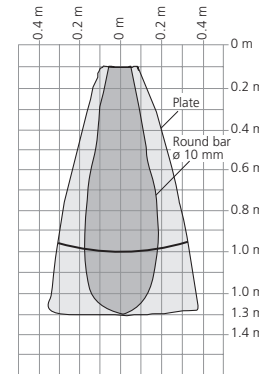
1,300 mm

see detection zone

200 kHz

0.1 mm

±0.15 %



±1 % (temperature drift internally compensated)

10 to 30 V DC, reverse polarity protection

±10 %

<50 mA

up to 0.5 bar over pressure

plastic parts: PVDF, PBT;

ultrasonic transducer: PTFE, FFKM

weight

30 g

IP 67

EN 60947-5-2

5-pin M12 circular plug

1 Nm

Teach-in via pin 5 (Com)

Teach-in, LinkControl, IO-Link

LED green, LED yellow

internal synchronisation up to 10 sensors

operating temperature

–25 to +70 °C

storage temperature

–40 to +85 °C

switching hysteresis<sup>1)</sup>

20 mm

switching frequency<sup>2)</sup>

10 Hz

response time<sup>2)</sup>

80 ms

time delay before availability

<300 ms

Push-Pull, UB –3 V, –UB +3 V, I<sub>max</sub> = 100 mA

switchable NOC/NCC, short-circuit-proof

order no.

pico+100/TF/F/A

side, the »Set switching point +8 % – method B« Teach-in procedure should be used. In this way the switching distance is set 8 % further than the actual measured distance to the object. This ensures a reliable switching distance even if the height of the objects varies slightly.

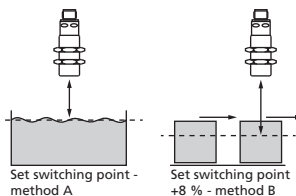


Fig. 3: Setting the switching point for different directions of movement of the object

- The sensor can be reset to its factory setting (see »Further settings«).
- Using the LinkControl adapter (optional accessory) and the LinkControl software for Windows, all Teach-in and additional sensor parameter settings can be optionally undertaken.
- If a Teach-in process is not completed, all changes are deleted after approx. 10 minutes.
- The pico+ sensors have a push-pull switching output.
- The latest IODD file and information about start-up and configuration of pico+ sensors with IO-Link, you will find online at [www.microsonic.de/en/pico+TF](http://www.microsonic.de/en/pico+TF).

<sup>1)</sup> Can be programmed via LinkControl and IO-Link.

<sup>2)</sup> With LinkControl an IO-Link, the selected filter setting influences the switching frequency and response time.